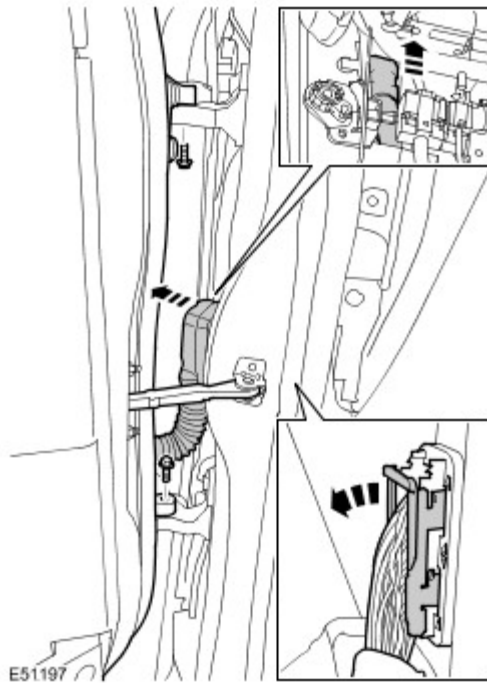


Side Panel Front Section

Removal

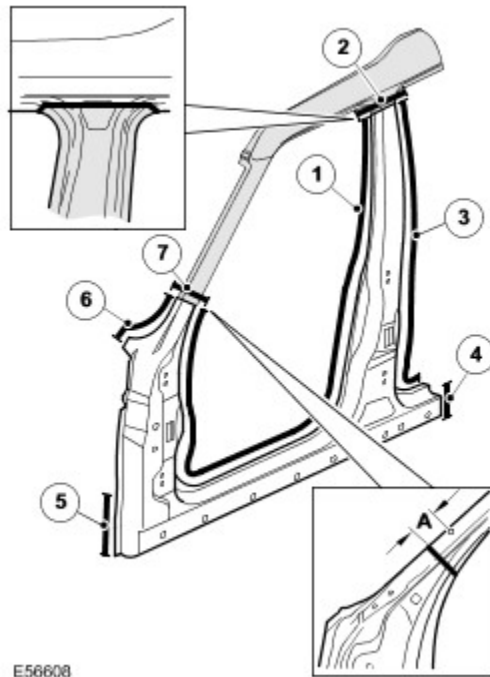
- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00)
- 2 . Remove the windshield glass. For additional information, refer to [Windshield Glass \(76.81.01\)](#) (Section 501-11)
- 3 . Remove the front fender. For additional information, refer to [Fender \(76.10.24\)](#) (Section 501-02)
- 4 . L/H side: Remove the battery junction box. For additional information, refer to [Battery Junction Box \(BJB\) - 2.7L Diesel \(86.70.55\)](#) (Section 418-00)
- 5 . R/H side: Remove the brake booster. For additional information, refer to [Brake Booster \(70.50.01\)](#) (Section 206-07)
- 6 . R/H side: Remove the ABS module. For additional information, refer to [Anti-Lock Brake System \(ABS\) Module \(70.25.12\)](#) (Section 206-09A)
- 7 . R/H side: Remove the accelerator pedal. For additional information, refer to [Accelerator Pedal \(19.20.01\)](#) (Section 310-02C)
- 8 . Remove the front and rear door assemblies.
 - ▶ Disconnect the electrical connector
 - ▶ Release the wiring harness grommet
 - ▶ Release the wiring harness retaining clip
 - ▶ Remove the 2 bolts



- 9 . Remove front door striker.
- 10 . Remove the insulation from the outer and inner bulkhead.
- 11 . Remove the front and rear door weatherstrip.
- 12 . Remove the footrest.
- 13 . Release the A-Pillar wiring harness.
- 14 . Remove the front safety belt retractor. For additional information, refer to [Front Safety Belt Retractor \(76.73.13\)](#) (Section 501-20A)
- 15 . Remove the B-Pillar side impact sensor. For additional information, refer to [B-Pillar Side Impact Sensor \(76.74.23\)](#) (Section 501-20B)
- 16 . Remove the side air curtain module. For additional information, refer to [Side Air Bag Module \(76.74.30\)](#) (Section 501-20B)
- 17 . Remove the front seat. For additional information, refer to [Front Seat \(78.10.44/99\)](#) (Section 501-10)
- 18 . Remove the rear seat. For additional information, refer to [Rear Seat - Vehicles With: 60/40 Split Seat \(78.10.70/78.10.71\)](#) (Section 501-10)
- 19 . Remove the wiring harness from the B-Pillar.
- 20 . Release the wiring harness from the rocker panel.

- 21 . Release wiring harness from roof panel.
- 22 . Remove the rocker panel outer trim.
- 23 . Release the front and back carpet.
- 24 .

Item	Description
A	Cut line is 55 mm (2.165 inches) from A-Pillar trim hole.
1	98 spot welds.
2	Butt weld.
3	80 spot welds.
4	Butt weld.
5	8 spot welds.
6	15 spot welds.
7	Butt weld.

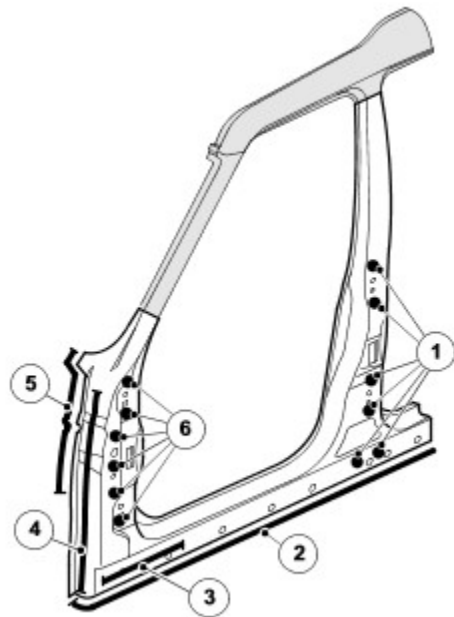


E56608

- 25 .

Item	Description
1	6 plug welds.
2	31 plug welds.
3	4 plug welds.
4	10 plug welds.
5	13 plug welds.

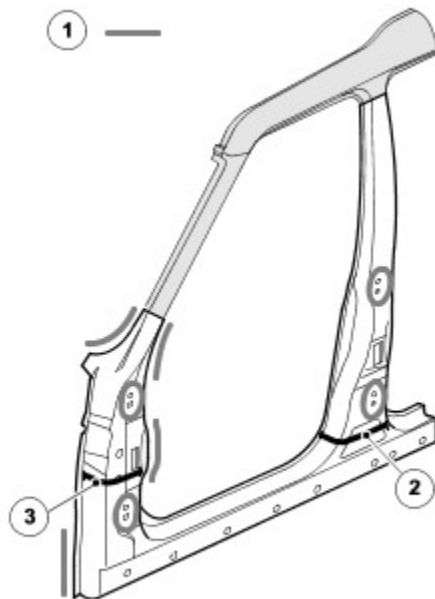
6	6 plug welds.
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E57174

26 .

Item	Description
1	Areas of adhesive.
2	Acoustic seal.
3	Acoustic seal.



E57175

27 .

For additional information:

- Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
- Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
- Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

1 .

Install is the reversal of removal.